Test Report issued under the responsibility of:

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TEST REPORT

☒ **IEC 60529:1989+A1:1999+A2:2013**
☒ **EN 60529:1991 + A1:2000+A2: 2013**
☒ **CEI EN 60529:1997 + A1:2000+ A2:2013**

Degrees of protection provided by enclosures (IP code)

Report reference no. ..... :	**28112932 001**
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Approved by (name + signature)……:	Giovanni Molteni
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Testing Laboratory ..... :	TÜV Rheinland Italia S.r.l.
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Applicant's name ..... :	TECHNO S.r.l.
Address ..... :	Via Bancora e Rimoldi 27 22070 GUANZATE (CO) Italy
Test item description ..... :	Connectors
Trade Mark ..... :	techno
Manufacturer ..... :	TECHNO S.r.l. Via Bancora e Rimoldi 27 22070 GUANZATE (CO) Italy
Model/Type reference ..... :	THX.391.XXX.L.
Ratings ..... :	------
Sample ..... :	THX.391.XXX.L.
Samples received on ..... :	13/02/2019
TUV reference samples ..... :	190114
Samples tested n. ..... :	2 samples tested for IPX6
Testing ..... :	-
Start Date: ..... :	14/02/2019
End Date: ..... :	14/02/2019

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Firmato da:Giovanni Molteni
Data: 19/02/2019 14:25:16

Firmato da:Giuseppe Ronchi
Data: 19/02/2019 14:20:23

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Clause	Requirement – Test	Result	Verdict

Test item particulars:
- Classification of installation and use……: External use
- Supply Connection……..: N/A
Possible test case verdicts:
- test case does not apply to the test object .....: N/A
- test object does meet the requirement.....: P(Pass)
- test object does not meet the requirement .....: F(Fail)
- test object not performed .....: N/T
Testing.....: Test Type
Date of receipt of test item .....: 13/02/2019
Date(s) of performance of tests .....: 14/02/2019
General remarks:
The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(see Enclosure #)" refers to additional information appended to the report. "(see appended table)" refers to a table appended to the report. Throughout this report a comma is used as the decimal separator. **ANNEX 1** for IEC/EN 60529/A2:2013 4 pages

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Clause	Requirement – Test	Result	Verdict

Summary of testing:

Degrees of protection provided by enclosures (IP code): IPX6

Measurements required by reference standard	Tested	Results	Note
12.2 Degrees of protection against access to hazardous parts indicated by the first characteristic numeral: 5	**N/A**	**N/A**	
13.4 and 13.6 Degrees of protection against solid foreign objects indicated by the first characteristic numeral: 5	**N/A**	**N/A**	
14.2.6 Degrees of protection against water indicated by the second characteristic numeral: 6	**YES**	**PASS**	

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Clause	Requirement – Test	Result	Verdict

GENERAL PRODUCT INFORMATION:

CONNECTOR FOR EXTERNAL USE IPX6

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Clause	Requirement – Test	Result	Verdict

5	**DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS AND AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL**		____
5	The designation with a first characteristic numeral implies that conditions stated in both 5.1and 5.2 are met.		N/A
	The first characteristic numeral indicates that:		____
	the enclosure provides protection of persons against access to hazardous parts by preventing or limiting the ingress of a part of the human body or an object held by a person;		N/A
	and simultaneously the enclosure provides protection of equipment against the ingress of solid foreign objects.		N/A
	An enclosure shall only be designated with a stated degree of protection indicated by the first characteristic numeral if it also complies with all lower degrees of protection.		N/A
	However, the tests establishing compliance with any one of the lower degrees of protection need not necessarily be carried out provided that these tests would obviously be met if applied		N/A
5.1	**Protection against access to hazardous parts**		____
	Tab. I gives brief descriptions and definitions for the degrees of protection against access to hazardous parts.		N/A
	Degrees of protection listed in table I shall be specified only by the first characteristic numeral and not by reference to the brief description or definition.		N/A
	To comply with the conditions of the first characteristic numeral, adequate clearance shall be kept between the access probe and hazardous parts		N/A
	The tests are specified in Clause 12.		N/A
	Tab. I-1 **Degrees of protection against access to hazardous parts indicated by the first characteristic numeral**		____
	First characteristic numeral / ***Test conditions (Clause)***		____
	0 / --		N/A
	1 / 12.2	Test not performed as the item obviously meets the requirement. Statement according to cl. 5.	N/A
	2 / 12.2	See above	N/A
	3 / 12.2	See above	N/A

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Clause	Requirement – Test	Result	Verdict

	4	12.2	Test performed see cl.12.2	N/A
	5	12.2	Test performed see cl.12.2	N/A
	6 (*)	12.2		N/A
	In the case of the first characteristic numerals 3, 4, 5 and 6,protection against access to hazardous parts is satisfied if adequate clearance is kept. The adequate clearance should be specified by the relevant product committee in accordance with 12.3.		(**EN 60529/A1**)	P
	Due to the simultaneous requirement specified in Table II, the definition "shall not penetrate" is given in Table I.		(**EN 60529/A1**)	N/A
5.2	**Protection against solid foreign objects**			____
	Tab. II gives brief descriptions and the definitions for the degrees of protection against the penetration of solid foreign objects including dust.			N/A
	Degrees of protection listed in Tab II shall only be specified by the first characteristic numeral and not by reference to the brief description or definition.			N/A
	The protection against the ingress of solid foreign objects implies that the object probes up to numeral 2 in Tab. II shall not fully penetrate the enclosure. This means that the full diameter of the sphere shall not pass through an opening in the enclosure.			N/A
	Object probes for numerals 3 and 4 shall not penetrate the enclosure at all.			N/A
	Dust-protected enclosures to numeral 5 allow a limited quantity of dust to penetrate under certain conditions.			N/A
	Dust-tight enclosures to numeral 6 do not allow any dust to penetrate.			N/A
	Note Enclosures assigned a first characteristic numeral of 1 to 4 generally exclude both regularly and irregularly shaped solid foreign objects provided that three mutually perpendicular dimensions of the object exceed the appropriate figure in column 3 of Tab. II.			N/A
	The tests are specified in Clause 13.			N/A
	Tab. II-2 **Degrees of protection against solid foreign objects indicated by the first characteristic numeral**			____
	First characteristic numeral	***Test conditions (Clause)***		____
	0	--		--
	1	13.2	Test not performed as the item obviously meets the requirement. Statement according to cl. 5.	N/A
	2	13.2	See above	N/A
	3	13.2	See above	N/A
	4	13.2	See above	N/A

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Clause	Requirement – Test	Result	Verdict

	5	13.4 13.5	See above	N/A
	6 (*)	13.4 13.6	Test performed see cl.12.2 (EN 60529/A1)	N/A

6	**DEGREES OF PROTECTION AGAINST INGRESS OF WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL**			___
	The second characteristic numeral indicates the degree of protection provided by enclosures with respect to harmful effects on the equipment due to the ingress of water.			P
	The tests for the second characteristic numeral are carried out with fresh water. The actual protection may not be satisfactory if cleaning operations with high pressure and/or solvents are used.			P
	Tab. III gives brief descriptions and definitions of the protection for the degrees represented by the second characteristic numeral.			P
	Degrees of protection listed in Tab. III shall be specified only by the second characteristic numeral and not by reference to the brief description or definition.			P
	The tests are specified in Clause 14.			P
	Up to and including second characteristic numeral 6, the designation implies compliance also with the requirements for all lower characteristic numerals.			P
	However, the tests establishing compliance with any one of the lower degrees of protection need not necessarily be carried out provided that these tests obviously would be met if applied.			P
	An enclosure designated with second characteristic numeral 7 or 8 only is considered unsuitable for exposure to water jets (designated by second characteristic numeral 5 or 6) and need not comply with requirements for numeral 5 or 6 unless it is dual coded .			N/A
	Enclosures for “versatile” application shall meet requirements for exposure to both water jets and temporary or continuous immersion.			N/A
	Enclosures for “restricted” application are considered suitable only for temporary or continuous immersion and unsuitable for exposure to water jets			N/A
	Tab. III-3 **Degrees of protection against water indicated by the second characteristic numeral**			___
	Second characteristic numeral	***Test conditions (Clause)***		___

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Clause	Requirement – Test	Result	Verdict

	0	--	Test not performed as the item obviously meets the requirement. Statement according to cl. 6.	P
	1	14.2.1	See above	P
	2	14.2.2	See above	P
	3	14.2.3	See above	P
	4	14.2.4	See above	P
	5	14.2.5		P
	6	14.2.6		P
	7	14.2.7		N/A
	8	14.2.8		N/A
7	**DEGREES OF PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE ADDITIONAL LETTER**			____
	The additional letter indicates the degree of protection of persons against access to hazardous parts.		No additional letter	N/A
	Additional letters are only used:			____
	if the actual protection against access to hazardous parts is higher than that indicated by the first characteristic numeral;			N/A
	or if only the protection against access to hazardous parts is indicated, the first characteristic numeral being then replaced by an X			N/A
	For example, such higher protection may be provided by barriers, suitable shape of openings or distances inside the enclosure.			N/A
	Tab. IV gives access probes considered by convention as representative of parts of the human body or objects held by a person and the definitions for the degrees of protection against access to hazardous parts, indicated by additional letters.			N/A
	An enclosure shall only be designated with a stated degree of protection indicated by the additional letter if the enclosure also complies with all lower degrees of protection.			N/A
	However, the tests establishing compliance with any one of the lower degrees of protection need not necessarily be carried out provided that these tests obviously would be met if applied.			N/A
	The tests are specified in Clause 15.			N/A
	See Annex A for examples of the IP Coding.			N/A

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Clause	Requirement – Test	Result	Verdict

	Tab. IV-4 **Degrees of protection against access to hazardous parts indicated by the additional letter**			——
	Additional letter	***Test conditions (Clause)***		——
	A	15.2		N/A
	B	15.2		N/A
	C	15.2		N/A
	D	15.2		N/A

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Clause	Requirement – Test	Result	Verdict

8	**SUPPLEMENTARY LETTERS**		____
	In the relevant product standard, supplementary information may be indicated by a supplementary letter following the second characteristic numeral or the additional letter.		N/A
	Such exceptional cases shall conform with the requirements of this basic safety standard and the product standard shall state clearly the additional procedure to be carried out during tests for such a classification.		N/A
	The letters listed below have already been designated and have the significance as stated:		N/A
	Letter / ***Significance***		____
	H — *High-voltage apparatus*		N/A
	M — *Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are in motion*		N/A
	S — *Tested for harmful effects due to the ingress of water when the movable parts of the equipment (e.g. the rotor of a rotating machine) are stationary*		N/A
	W — *Suitable for use under specified weather conditions and provided with additional protective features or processes*		N/A
	Other letters may be used in product standards		N/A
	The absence of the letters S and M implies that the degree of protection does not depend on whether parts of the equipment are in motion or not.		N/A
	This may necessitate tests being done under both conditions.		N/A
	However, the test establishing compliance with one of these conditions is generally sufficient, provided that the test in the other condition obviously would be met if applied		N/A

9	**EXAMPLES OF DESIGNATIONS WITH THE IP CODE**		____

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Clause	Requirement – Test	Result	Verdict

10	**MARKING**		___
	The requirements for marking shall be specified in the relevant product standard.		P
	Where appropriate, such a standard should also specify the method of marking which is to be used when:		P
	one part of an enclosure has a different degree of protection to that of another part of the same enclosure		N/A
	the mounting position has an influence on the degree of protection		N/A
	the maximum immersion depth and time are indicated		N/A

11	**GENERAL REQUIREMENTS FOR TESTS**		___
11.1	**Atmospheric conditions for water or dust tests**		___
	Unless otherwise specified in the relevant product standard, the tests should be carried out under the standard atmospheric conditions described in IEC 68-1.		P
	The recommended atmospheric conditions during the tests are as follows		___
	Temperature range: 15 to 35 °C Relative humidity: 25 to 75% Air pressure: 86 to 106 kPa (860 to 1060 mbar)		P
	The tests specified in this standard are type tests.		P
	Unless otherwise specified in a relevant product standard, the test samples for each test shall be in a clean and new condition, with all parts in place and mounted in the manner stated by the manufacturer.		P
	If it is impracticable to test the complete equipment, representative parts or smaller equipment having the same full-scale design details shall be tested		N/A
	The relevant product standard shall specify details such as:		P
	the number of samples to be tested;	2 sample IPX6	P
	the conditions for mounting, assembling and positioning of the samples, for example by the use of an artificial surface (ceiling, floor or wall);	Normal use	P
	the pre-conditioning, if any, which is to be used;		P

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Clause	Requirement – Test	Result	Verdict

	whether to be tested energized or not;	Not energized	P
	whether to be tested with its parts in motion or not.	No part in motion	P
	In the absence of such specification, the manufacturer's instructions shall apply.		N/A
11.3	**Application of test requirements and interpretation of test results**		___
	The application of the general requirements for tests and the acceptance conditions for equipment containing drain-holes or ventilation openings is the responsibility of the relevant Technical Committee.		N/A
	In the absence of such specification the requirement of this standard shall apply.		N/A
	The interpretation of test results is the responsibility of the relevant Technical Committee. In the absence of a specification the acceptance of a specification the acceptance conditions of this standard shall at least apply		P
11.4	**Combination of test conditions for the first characteristic numeral**		___
	Designation with a first characteristic numeral implies that all test conditions are met for this numeral:		P
	Tab. V-5 **Test conditions for degrees of protection indicated by the first characteristic numeral**		___

	First characteristic numeral	**Test for protection against**		
		access to hazardous parts	**solid foreign objects**	
	0	*No test required*	*No test required*	N/A
	1	*The sphere of 50 mm Ø shall not fully penetrate and adequate clearance shall be kept*		N/A
	2	*The jointed test finger may penetrate up to its 80 mm length, but adequate clearance shall be kept*	*The sphere of 12,5 mm Ø shall not fully penetrate*	N/A
	3	*The test rod of 2,5 mm Ø shall not penetrate and adequate clearance shall be kept*		N/A
	4	*The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept*		N/A
	5	*The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept*		N/A
	6	*The test wire of 1,0 mm Ø shall not penetrate and adequate clearance shall be kept*		N/A

11.5	**Empty enclosures**	___

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Clause	Requirement – Test	Result	Verdict
	If the enclosure is tested without equipment inside, detailed requirements shall be indicated by the enclosure manufacturer in his instructions for the arrangement and spacing of hazardous parts or parts which might be affected by the penetration of foreign objects or water.	tested without fully equipment inside	P
	The manufacturer of the final assembly shall ensure that after the electrical equipment is enclosed the enclosure meets the declared degree of protection of the final product.		P
12	**TESTS FOR PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL**		____
12.1	**Access probes**		____
	Access probes to test the protection of persons against access to hazardous parts are given in Tab. VI.		N/A
12.2	**Test conditions**		____
	The access probe is pushed against or (in case of the test for first characteristic numeral 2) inserted through any openings of the enclosure with the force specified in Tab. VI.		N/A
	For tests on low-voltage equipment, a low-voltage supply (of not less than 40 V and not more than 50 V) in series with a suitable lamp should be connected between the probe and the hazardous parts inside the enclosure. Hazardous live parts covered only with varnish or paint, or protected by oxidation or by a similar process, are covered by a metal foil electrically connected to those parts which are normally live in operation.		N/A
	The signal-circuit method should also be applied to the hazardous moving parts of high-voltage equipment.		N/A
	Internal moving parts may be operated slowly, where this is possibile.		N/A
12.3	**Acceptance conditions**		____
	The protection is satisfactory if adequate clearance is kept between the access probe and hazardous parts.	.	N/A
	For the test of first characteristic numeral 1, the access probe 50 mm diameter shall not completely pass through the opening.		N/A

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Clause	Requirement – Test	Result	Verdict
	For the test of first characteristic numeral 2, the jointed test finger may penetrate to its 80 mm length, but the stop face (Ø 50 ´ 20 mm) shall not pass through the opening. Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 90° with respect to the axis of the adjoiningnsection of the finger and shall be placed in every possible position.		P
	See Annex A for further clarification. Adequate clearance means		N/A
12.3.1	**For low-voltage equipment** (rated voltages not exceeding 1000 V a.c. and 1500 V d.c.)		___
	The access probe shall not touch hazardous live parts.		P
	If adequate clearance is verified by a signal circuit between the probe and hazardous parts, the lamp shall not light.		N/A
12.3.2	**For high-voltage equipment** (rated voltages exceeding 1000 V a.c. and 1500 V d.c.)		___
	When the access probe is placed in the most unfavourable position(s), the equipment shall be capable of withstanding the dielectric tests as specified in the relevant product standard applicable to the equipment.		N/A
	Verification may be made either by dielectric test or by inspection of the specified clearance dimension in air which would ensure that the tests would be satisfactory under the most unfavourable electric field configuration (see IEC 71-2).		N/A
	In the case where an enclosure includes sections at different voltage levels the appropriate acceptance conditions for adequate clearance shall be applied for each section.		N/A
12.3.3	**For equipment with hazardous mechanical parts**		___
	The access probe shall not touch hazardous mechanical parts.		N/A
	If adequate clearance is verified by a signal circuit between the probe and hazardous parts, the lamp shall not light.		N/A
13	**TESTS FOR PROTECTION AGAINST SOLID FOREIGN OBJECTS INDICATED BY THE FIRST CHARACTERISTIC NUMERAL**		___
13.1	**Test means**		___
	Test means and the main test conditions are given in Tab. VII.		N/A
	Tab. VII-7 **Test means for the tests for protection against solid foreign objects**		___

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Clause	Requirement – Test	Result	Verdict

	First characteristic numeral	Test means	Test force	Test conditions	____
	0	*No test required*	—	—	N/A
	1	*Rigid sphere without handle or guard 50 mm diameter*	50 N ±10%	13.2	N/A
	2	*Rigid sphere without handle or guard 12,5 mm diameter*	30 N ±10%	13.2	N/A
	3	*Rigid steel rod2,5 mm diameter with edges free from burrs*	3 N ±10%	13.2	N/A
	4	*Rigid steel wire 1 mm diameter with edges free from burrs*	1 N ±10%	13.2	N/A
	5	*Dust chamber Fig. 2, with or without underpressure*	—	13.4 and 13.5	N/A
	6 (*)	*Dust chamber Fig. 2, with underpressure*	—	13.4 and 13.6	N/A
13.2	**Test conditions for first characteristic numerals 1, 2, 3, 4**				____
	The object probe is pushed against any openings of the enclosure with the force specified in Tab. VII.		See Tab. II-2 for a list of performed tests.		N/A
13.3	**Acceptance conditions for first characteristic numerals 1, 2, 3, 4**				____
	The protection is satisfactory if the full diameter of the probe specified in Table VII does not pass through any opening.		(**EN 60529/A1**)		N/A

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Clause	Requirement – Test	Result	Verdict
13.4	**Dust test for first characteristic numerals 5 and 6**		____
	The test is made using a dust chamber incorporating the basic principles shown in Fig. 2 whereby the powder circulation pump may be replaced by other means suitable to maintain the talcum powder in suspension in a closed test chamber. The talcum powder used shall be able to pass through a square-meshed sieve the nominal wire diameter of which is 50 mm and the nominal width of a gap between wires 75 mm. The amount of talcum powder to be used is 2 kg per cubic metre of the test chamber volume. It shall not have been used for more than 20 tests.		N/A
	Enclosures are of necessity in one of two categories:		____
	Category 1: Enclosures where the normal working cycle of the equipment causes reductions in air pressure within the enclosure below that of the surrounding air, e.g., due to thermal cycling effects.		N/A
	Category 2: Enclosures where no pressure difference relative to the surrounding air is present		N/A
	Category 1 enclosures:		____
	The enclosure under test is supported inside the test chamber and the pressure inside the enclosure is maintained below the surrounding atmospheric pressure by a vacuum pump.		N/A
	The suction connection shall be made to a hole specially provided for this test.		N/A
	If not otherwise specified in the relevant product standard, this hole shall be in the vicinity of the vulnerable parts.		N/A
	If it is impracticable to make a special hole, the suction connection shall be made to the cable inlet hole.		N/A
	If there are other holes (e.g., more cable inlet holes or drain-holes) these shall be treated as intended for normal use on site.		N/A
	The object of the test is to draw into the enclosure, by means of depression, a volume of air 80 times the volume of the sample enclosure tested without exceeding the extraction rate of 60 volumes per hour. .		N/A
	In no event shall the depression exceed 2 kPa (20 mbar) on the manometer shown in Fig. 2.		N/A
	If an extraction rate of 40 to 60 volumes per hour is obtained the duration of the test is 2 h.		N/A

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Clause	Requirement – Test	Result	Verdict
	If, with a maximum depression of 2 kPa (20 mbar), the extraction rate is less than 40 volumes per hour, the test is continued until 80 volumes have been drawn through,		N/A
	or a period of 8 h has elapsed.		N/A
	Category 2 enclosures:		____
	The enclosure under test is supported in its normal operating position inside the test chamber, but is not connected to a vacuum pump.		N/A
	Any drain-hole normally open shall be left open for the duration of the test.		N/A
	The test shall be continued for a period of 8		N/A
	Category 1 and category 2 enclosures:		____
	If it is impracticable to test the complete enclosure in the test chamber, one of the following procedures shall be applied:		N/A
	testing of individually enclosed sections of the enclosure;.		N/A
	testing of representative parts of the enclosure, comprising components such as doors, ventilation openings, joints, shaft seals, etc., in position during test;		N/A
	testing of a smaller enclosure having the same full-scale design details.		N/A
	In the last two cases, the volume of air to be drawn through the enclosure under test shall be the same as for the whole enclosure in full scale		N/A
13.5	**Special conditions for first characteristic numeral 5**		____
13.5.1	**Test conditions for first characteristic numeral 5**		____
	The enclosure shall be deemed category 1 unless the relevant product standard for the equipment specifies that the enclosure is category 2.		N/A
13.5.2	**Acceptance conditions for first characteristic numeral 5**		____
	The protection is satisfactory if, on inspection, talcum powder has not accumulated in a quantity or location such that, as with any other kind of dust, it could interfere with the correct operation of the equipment or impair safety.		N/A
	Except for special cases to be clearly specified in the relevant product standard, no dust shall deposit where it could lead to tracking along the creepage distances.		N/A
13.6	**Special conditions for first characteristic numeral 6**		____
13.6.1	**Test conditions for first characteristic numeral 6**		____

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Clause	Requirement – Test	Result	Verdict

	The enclosure shall be deemed category 1, whether reductions in pressure below the atmospheric pressure are present or not.		N/A
13.6.2	**Acceptance conditions for first characteristic numeral 6**		____
	The protection is satisfactory if no deposit of dust is observable inside the enclosure at the end of the test.		N/A

14	**TESTS FOR PROTECTION AGAINST WATER INDICATED BY THE SECOND CHARACTERISTIC NUMERAL**					____
14.1	**Test means**					____
	The test means and the main test conditions are given in Tab. VIII.			See Tab. III-3 for a list of performed tests.		P
	Tab. VIII-8 **Test means and main test conditions for the tests for protection against water**					____
	Second charact. numeral	**Test means**	**Water flow rate**	**Duration of test**	**Test conditions**	P
	0	*No test required*	—	—	—	N/A
	1	*Drip box Fig.3* *Enclosure on turntable*	1 mm/min	10 min	14.2.1	N/A
	2	*Drip box Fig.3* *Enclosure in 4 fixed positions of 15° tilt*	3 mm/min	2,5 min for each position of tilt	14.2.2	N/A
	3	*Oscillating tube Fig. 4* *Spray ± 60° from vertical, distance max. 200 mm* *or* *Spray nozzle Fig. 5* *Spray ± 60° from vertical*	0,07 l /min ± 5% *per hole, multiplied by number of holes* 10 l /min ± 5%	10 min 1 min/m² *at least 5 min*	14.2.3 a) 14.2.3 b)	N/A
	4	*As for numeral 3* *Spray ± 180° from vertical*	*As for numeral 3*		14.2.4	N/A
	5	*Water jet hose nozzle Fig. 6* *Nozzle 6,3 mm diameter, distance 2,5□m to 3 m*	12,5 l /min ± 5%	1 min/m² *at least 3 min*	14.2.5	N/A
	6	*Water jet hose nozzle Fig. 6* *Nozzle 12,5 mm diameter, distance 2,5 m to 3 m*	100 l /min ± 5%	1 min/m² *at least 3 min*	14.2.6	P
	7	*Immersion tank* *Water-level on enclosure:* *0,15 m above top* *1 m above bottom*	—	30 min	14.2.7	N/A
	8	*Immersion tank* *Water-level: by agreement*	—	*by agreement*	14.2.8	N/A
14.2	**Test conditions**					____
	Test means and main test conditions are given in Tab. VIII.					P

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Clause	Requirement – Test	Result	Verdict
	Details concerning compliance of degrees of protection – in particular for second characteristic numerals 5/6 (water jets) and numerals 7/8 (immersion) – are given in Clause 6.		P
	The tests are conducted with fresh water.		P
	During the tests for IPX1 to IPX6 the water temperature should not differ by more than 5 K from the temperature of the specimen under test.		P
	If the water temperature is more than 5 K below the temperature of the specimen a pressure balance shall be provided for the enclosure.		N/A
	For IPX7 details of the water temperature are given in 14.2.7.		N/A
	During the test, the moisture contained inside the enclosure may partly condense. The dew which may thus deposit shall not be mistaken for an ingress of water.		P
	For the purpose of the tests, the surface area of the enclosure is calculated with a tolerance of 10%.		P
	Adequate safety precautions should be taken when testing the equipment in the energized condition		N/A
14.2.1	**Test for second characteristic numeral 1 with the drip box**		——
	The test is made with a device which produces a uniform flow of water drops over the whole area of the enclosure.		N/A
	The turntable on which the enclosure is placed has a rotation speed of 1 r/min and the eccentricity(distance between turntable axis and specimen axis) is approximately 100 mm.		N/A
	The enclosure under test is placed in its normal operating position under the drip box, the base of which is larger than that of the enclosure.		N/A
	Except for enclosures designed for wall or ceiling mounting, the support for the enclosure under test should be smaller than the base of the enclosure.		N/A
	An enclosure normally fixed to a wall or ceiling is fixed in its normal position of use to a wooden board having dimensions which are equal to those of that surface of the enclosure which is in contact with the wall or ceiling when the enclosure is mounted as in normal use.		N/A
	The duration of test is 10 min.		N/A
14.2.2	**Test for second characteristic numeral 2 with the drip box**		——

IEC/EN 60529			
Clause	Requirement – Test	Result	Verdict

	The dripping device is the same as specified in 14.2.1 adjusted to provide the water flow rate specified in Tab. VIII.				N/A
	The table on which the enclosure is placed does not turn as in the case of the test for the second characteristic numeral 1.				N/A
	The enclosure is tested for 2,5 min in each of four fixed positions of tilt. These positions are 15° on either side of the vertical in two mutually perpendicular planes (see Fig. 3b)).				N/A
	The total duration of the test is 10 min.				N/A
14.2.3	**Test for second characteristic numeral 3 with oscillating tube or spray nozzle**				——
	The test is made using one of the two test devices described in Fig. 4 and in Fig. 5 in accordance with the relevant product standard.				N/A
	a) Conditions when using the test device as in Fig. 4 (oscillating tube)				N/A
	b) Conditions when using the test device as in Fig. 5 (spray nozzle)				N/A
14.2.4	**Test for second characteristic numeral 4 with oscillating tube or spray nozzle**				——
	The test is made using one of the two test devices described in Fig. 4 and in Fig. 5 in accordance with the relevant product standard.				N/A
	a) Conditions when using the test device as in Fig. 4 (oscillating tube):				N/A
	b) Conditions when using the test device as in Fig. 5 (spray nozzle):				N/A
	Tab. IX-9 **Total water rate q_v under IPX3 and IPX4 test conditions Mean flow rate per hole q_{v1} = 0,07 l/min**				——
	Tube radius R mm	**Number of open holes N(1)**	**Total water flow Qv l /min**	**Number of open holes 1)**	**Total water flow qv l /min**
	200	8	0.56	12	0.84
	400	16	1.1	25	1.8
	600	25	1.8	37	2.6
	800	33	2.3	50	3.5
	1000	41	2.9	62	4.3
	1200	50	3.5	75	5.3
	1400	58	4.1	87	6.1
	1600	67	4.7	100	7.0
	(1)Depending on the actual arrangement of the hole centres at the specified distance, the number of open holes N may be increased by 1.				N/A

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Clause	Requirement – Test	Result	Verdict
14.2.5	**Test for second characteristic numeral 5 with the 6,3 mm nozzle**		____
	The test is made by spraying the enclosure from all practicable directions with a stream of water from a standard test nozzle as shown in Fig. 6.		N/A
	The conditions to be observed are as follows:		____
	internal diameter of the nozzle: 6,3 mm;		N/A
	delivery rate: 12,5 l/min ± 5%;		N/A
	water pressure: to be adjusted to achieve the specified delivery rate;		N/A
	core of the substantial stream: circle of approximately 40 mm diameter at 2,5 m distance from nozzle;		N/A
	test duration per square metre of enclosure surface area likely to be sprayed: 1 min;		N/A
	minimum test duration: 3 min;		N/A
	distance from nozzle to enclosure surface: between 2,5 and 3 m		N/A
14.2.6	**Test for second characteristic numeral 6 with the 12,5 mm nozzle**		____
	The test is made by spraying the enclosure from all practicable directions with a stream of water from a standard test nozzle as shown in Fig. 6.		P
	The conditions to be observed are as follows:.		____
	internal diameter of the nozzle: 12,5 mm;		P
	delivery rate: 100 l/min ± 5%;.		P
	water pressure: to be adjusted to achieve the specified delivery rate;		P
	core of the substantial stream: circle of approximately 120 mm diameter at 2,5 m distance from nozzle;		P
	test duration per square metre of enclosure surface area likely to be sprayed: 1 min;		P
	minimum test duration: 3 min;	Each sample	P
	distance from nozzle to enclosure surface: between 2,5 and 3 m.		P
14.2.7	**Test for second characteristic numeral 7: temporary immersion between 0,15 and 1 m**		____
	The test is made by completely immersing the enclosure in water in its service position as specified by the manufacturer so that the following conditions are satisfied:		____
	a) the lowest point of enclosures with a height less than 850 mm is located 1000 mm below the surface of the water;		N/A
	b) the highest point of enclosures with a height equal to or greater than 850 mm is located 150 mm below the surface of the water;		N/A

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Clause	Requirement – Test	Result	Verdict
	c) the duration of the test is 30 min;		N/A
	d) the water temperature does not differ from that of the equipment by more than 5 K.		N/A
	However, a modified requirement may be specified in the relevant product standard if the tests are to be made when the equipment is energized and/or its parts in motion		N/A
14.2.8	**Test for second characteristic numeral 8: continuous immersion subject to agreement**		____
	Unless there is a relevant product standard, the test conditions are subject to agreement between manufacturer and user,		N/A
	but they shall be more severe than those prescribed in 14.2.7		N/A
	And they shall take account of the condition that the enclosure will be continuously immersed in actual use.		N/A
14.3	**Acceptance conditions**		____
	After testing in accordance with the appropriate requirements of 14.2.1 to 14.2.8 the enclosure shall be inspected for ingress of water.		P
	It is the responsibility of the relevant Technical Committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dieletric strength test, if any.	After testing item does not show any water infiltration.	P
	In general, if any water has entered, it shall not:		____
	be sufficient to interfere with the correct operation of the equipment or impair safety;		N/A
	deposit on insulation parts where it could lead to tracking along the creepage distances;		N/A
	reach live parts or windings not designed to operate when wet;		N/A
	accumulate near the cable end or enter the cable if any.		P
	If the enclosure is provided with drain-holes, it should be proved by inspection that any water which enters does not accumulate and that it drains away without doing any harm to the equipment.		N/A
	For enclosures without drain-holes, the relevant product standard shall specify the acceptance conditions if water can accumulate to reach live parts		P

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Clause	Requirement – Test	Result	Verdict

15	**TESTS FOR PROTECTION AGAINST ACCESS TO HAZARDOUS PARTS INDICATED BY THE ADDITIONAL LETTER**		____
15.1	**Access probes**		____
	Access probes to verify the protection of persons against access to hazardous parts are given in Tab. VI.	No additional letter	N/A
15.2	**Test conditions**		____
15.	The access probe is pushed against any openings f the enclosure with the force specified in Tab. VI.		N/A
	If it partly or fully penetrates, it is placed in every possible position, but in no case shall the stop face fully penetrate through the opening.		N/A
	Internal barriers are considered part of the enclosure as defined in 3.1.		N/A
	For tests on low-voltage equipment, a low-voltage supply (of not less than 40 V and not more than 50 V) in series with a suitable lamp should be connected between the probe and the hazardous parts inside the enclosure.		N/A
	Hazardous live parts covered only with varnish or paint, or protected by oxidation or by a similar process, are covered by a metal foil electrically connected to those parts which are normally live in operation.		N/A
	The signal-circuit method should also be applied to the hazardous moving parts of high-voltage equipment.		N/A
	Internal moving parts may be operated slowly, where this is possible.		N/A
15.3	**Acceptance conditions**		____
	The protection is satisfactory if adequate clearance is kept between the access probe and hazardous parts.		N/A
	In the case of the test for the additional letter B, the jointed test finger may penetrate to its 80mm length, but the stop face (Ø 50 x20 mm)shall not pass through the opening.		N/A
	Starting from the straight position, both joints of the test finger shall be successively bent through an angle of up to 90° with respect to the axis of the adjoining section of the finger and shall be placed in every possible position.		N/A
	In case of the tests for the additional letters C and D, the access probe may penetrate to its full length, but the stop face shall not fully penetrate through the opening.		N/A

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Clause	Requirement – Test	Result	Verdict
	See Annex A for further clarification.		N/A
	Conditions for verification of adequate clearance are identical with those given in 12.3.1, 12.3.2 and 12.3.3.		N/A
ZA	**ANNEX ZA (NORMATIVE)** **Other International Publications quoted in this standard with the references of the relevant European Publications**		——
	When the International Publication as been modified by CENELEC common modifications, indicated by (mod), the relevant EN/HD applies.	(**EN 60529**)	N/A

IEC/EN 60529			
Clause	Requirement – Test	Result	Verdict

ANNEX 1	**IEC/EN 60529/A2:2013**		**——**
14.2.9	Test for second characteristic numeral 9 with a spray nozzle		N/A
4.1	**Arrangement of the IP Code**		P
	Replace the sixth line by the following: (numerals 0 to 9, or letter X)		P
4.2	**Elements of the IP Code and their meanings**		P
	Add, in the line "Second characteristic numeral":		N/A
4.3	**Examples for the use of letters in the IP Code**		P
	Replace the last line by the following: IPX5/IPX7/IPX9 – giving three degrees of protection by an enclosure against water jets, temporary immersion and high pressure and temperature water jet for a "versatile" application		N/A
6	**Degrees of protection against ingress of water indicated by the second characteristic numeral**		P
	Replace the second paragraph by the following: The tests for the second characteristic numeral are carried out with fresh water. The actual protection may not be satisfactory if cleaning operations with high pressure and temperature water jet outside the requirements of second characteristic numeral 9 and/or solvents are used.		P
	Replace the seventh paragraph by the following An enclosure designated with second characteristic numeral 9 only is considered unsuitable for exposure to water jets (designated by second characteristic numeral 5 or 6) and immersion in water (designated by second characteristic numeral 7 or 8) and need not comply with requirements for numeral 5, 6, 7 or 8 unless it is multiple coded as follows:		P
	Replace the table after the seventh paragraph by:		P

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Clause	Requirement – Test	Result	Verdict

			P

Enclosure passes test for:		Designation and marking	Range of application
Water jets second characteristic numeral	Temporary/continuous immersion second characteristic numeral		
5	7	IPX5/IPX7	Versatile
5	8	IPX5/IPX8	Versatile
6	7	IPX6/IPX7	Versatile
6	8	IPX6/IPX8	Versatile
9	7	IPX7/IPX9	Versatile
9	8	IPX8/IPX9	Versatile
5 and 9	7	IPX5/IPX7/IPX9	Versatile
5 and 9	8	IPX5/IPX8/IPX9	Versatile
6 and 9	7	IPX6/IPX7/IPX9	Versatile
6 and 9	8	IPX6/IPX8/IPX9	Versatile
–	7	IPX7	Restricted
–	8	IPX8	Restricted
9	–	IPX9	Restricted
5 and 9	–	IPX5/IPX9	Versatile
6 and 9	–	IPX6/IPX9	Versatile

	Replace the last paragraph before Table 3 by the following: Enclosures for “restricted” application indicated in the last column are considered suitable only for the conditions to which they were tested		P
	Add, at the end of Table 3, the following new line:		P

9	Protected against high pressure and temperature water jets	Water projected at high pressure and high temperature against the enclosure from any direction shall not have harmful effects	14.2.9

			P
14	**Tests for protection against water indicated by the second characteristic numeral**		N/A
	Add, at the end of Table 8, the following new line:		P

9	Fan jet nozzle Figure 7 Test of small enclosure on turntable Figure 12 Turntable speed (5 ± 1) r/min Spray at 0°, 30°, 60°, 90° Or Test of large enclosures as per intended use Spray from all practical directions Distance (175 ± 25) mm	(15 ± 1) l/min	30 s per position 1 min/m^2 at least 3 min	14.2.9 a) 14.2.9 b)

		P
14.2	**Test conditions**	P

IEC/EN 60529			
Clause	Requirement – Test	Result	Verdict
	Replace the second paragraph by the following: Details concerning compliance of degrees of protection – in particular for second characteristic numerals 5/6/9 (water jets) and numerals 7/8 (immersion) – are given in Clause 6.		P
	Replace the last sentence of the fourth paragraph by: For IPX7 and IPX9 details of the water temperature are given in 14.2.7 and 14.2.9 respectively.		P
14.2.9	**Test for second characteristic numeral 9 by high pressure and temperature water jetting**		N/A
	The test is made by spraying the enclosure with a stream of water from a standard test nozzle as shown in Figures 7, 8 and 9.		N/A
	The set-up for measuring the impact force of the water jet is given in Figure 10.		N/A
	The distribution force shall be verified at upper and lower limits of distance tolerance range (see Figure 11).		N/A
	During the test a) or b) of the enclosure, the water temperature shall be (80 ± 5) °C.		N/A
	a) For small enclosures (largest dimension less than 250 mm), the enclosure shall be mounted on the test device shown in Figure 12. – turntable speed: 5 r/min ± 1 r/min – spray positions: 0°, 30°, 60°, 90° The test duration is 30 s per position.		N/A
	b) For large enclosures (largest dimension greater than or equal to 250 mm), the enclosure shall be mounted as per intended use. The entire exposed surface area of the enclosure shall be subjected to the spray at some point during the test procedure. – spray positions: the enclosure shall be sprayed from all practical directions covering the entire surface area and the spray shall be, as far as possible, perpendicular to the sprayed surface. – distance between nozzle and sample under test shall be 175 ± 25 mm.		N/A

IEC/EN 60529			
Clause	Requirement – Test	Result	Verdict
	The test duration is 1 min/m_2 of the calculated surface area of the enclosure (excluding any mounting surface), with a minimum duration of 3 min.		N/A
14.3	**Acceptance conditions**		N/A
	Replace the first paragraph by the following: After testing in accordance with the appropriate requirements of 14.2.1 to 14.2.9, the enclosure shall be inspected for ingress of water.		N/A
	Add, after Figure 6 figures 7 to 12		P
Annex B	**Summary of responsibilities of relevant technical committees**		N/A
	Add, in the list after point 24), the following new point: 25) the temperature of the water for IPX9 test if different from 80 °C.		N/A

PHOTO DOCUMENTATION

Figure 1 second characteristic numeral 6

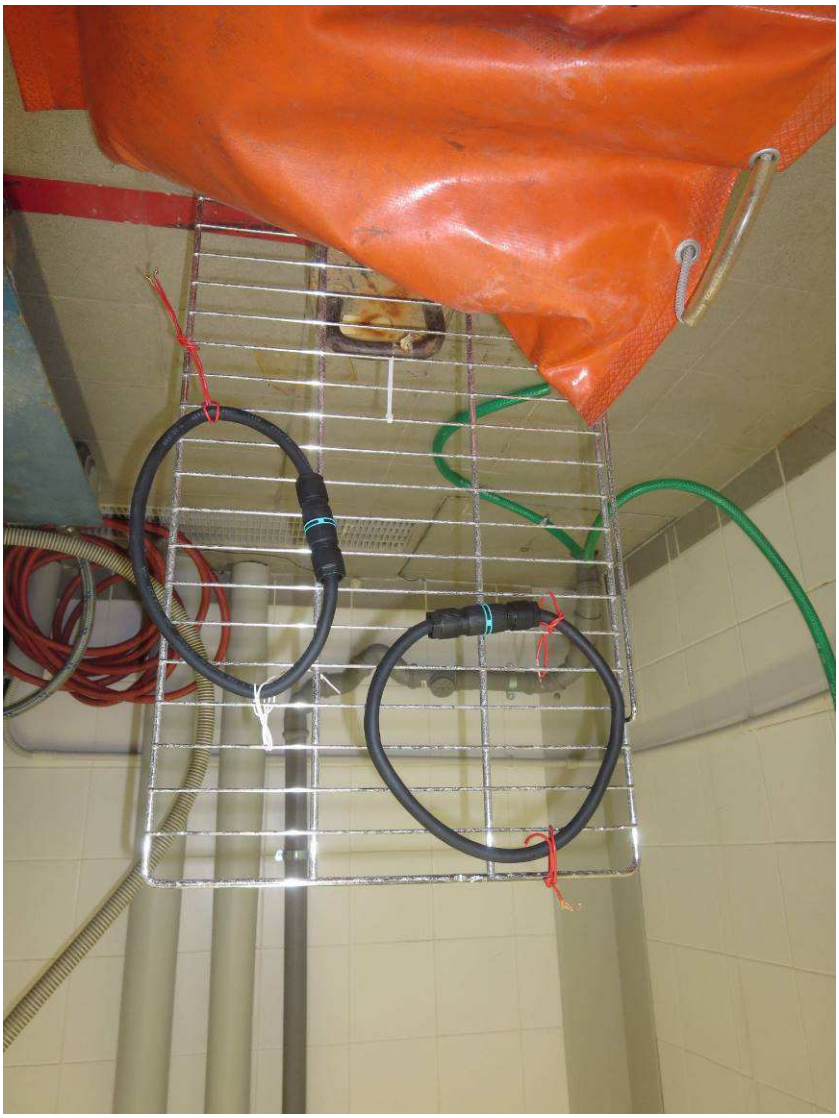


Figure 2 second characteristic numeral 6 sample 1

Figure 3 second characteristic numeral 6 sample 2

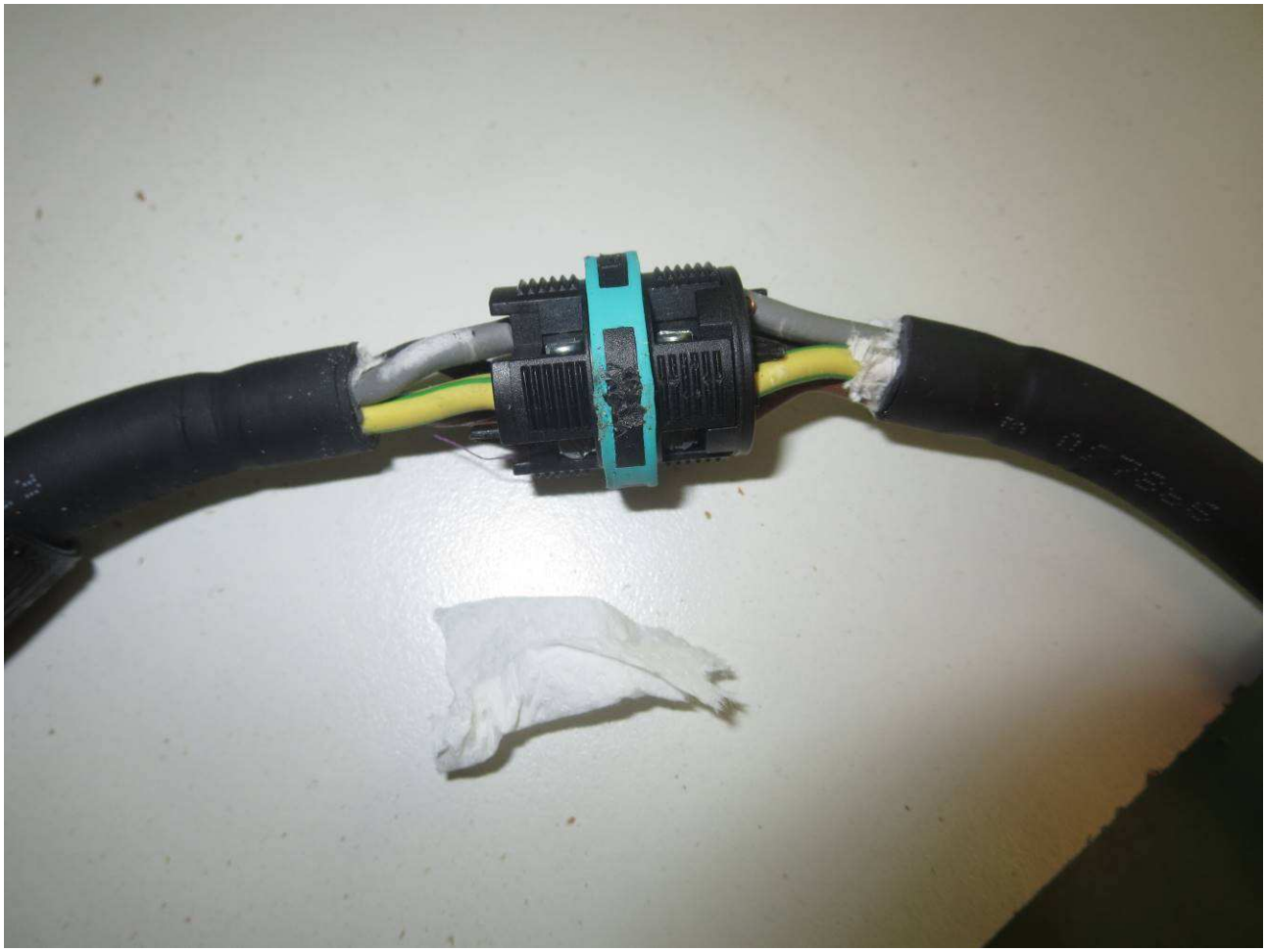
Fig

Figure 4 inspection after second characteristic numeral 6

Figure 5 inspection after second characteristic numeral 6

Figure 6 inspection after second characteristic numeral 6

Figure 7 inspection after second characteristic numeral 6



MEASUREMENT EQUIPMENT AND INSTRUMENTATION

INSTRUMENTS		MANUFACTURER	MODEL	TÜV RHEINLAND ITALIA Ref.
☐	Sfera diametro 50mm IP1X	Guangzhou	ZTL-GQ2	87020230
☐	Sfera diametro 12.5mm IP2X	ATS Galbusera	01.13	87010132
☐	Asta acciaio rigida diametro 2.5mm	ATS Galbusera	01.11	87010129
☐	Filo d'acciaio rigido diametro 1mm	ATS Galbusera	01.12	87010128
☒	Camera della polvere	Dycometal	CP2000	87020768
☒	Manometro digitale	AEP	BIT02B	87020225
☐	Tubo oscillante IPX3 - IPX4 raggio 200mm	ATS Galbusera	r = 200mm	87010091
☐	Tubo oscillante IPX3 - IPX4 raggio 400mm	ATS Galbusera	r = 400mm	87010092
☐	Tubo oscillante IPX3 - IPX4 raggio 600mm	ATS Galbusera	r = 600mm	87010093
☐	Tubo oscillante IPX3 - IPX4 raggio 800mm	ATS Galbusera	r = 800mm	87010094
☐	Tubo oscillante IPX3 - IPX4 raggio 1000mm	ATS Galbusera	r = 1000mm	87010095
☐	Spray Nozzle IPX4	Guangzhou	ZLT-JL1A	87020946
☒	Misuratore di portata elettronico	Toshiba Corporation	M01	87020072
☐	Ugello diametro 6.3mm IPX5	ATS Galbusera	03.22	87010234
☐	Ugello diametro 12.5mm IPX6	ATS Galbusera	03.23	87010235
☐	Vasca per immersion IPX7 – IPX8	Vespa Sabbiatrici srl	VBP 100/8	87010118

END OF TEST REPORT